
End mills and slot drills —

Part 2:

**Dimensions and designation of milling
cutters with Morse taper shanks**

Fraises cylindriques 2 tailles et fraises à rainurer —

Partie 2: Dimensions et désignation des fraises à queue cône Morse



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Foreword

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ISO 1641-2 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 2, *High speed steel cutting tools and their attachments*.

This second edition cancels and replaces the first edition (ISO 1641-2:1978), of which it constitutes a minor revision. In particular, this includes updating of the normative references, addition of the designation (see Clause 4) and indication of the tolerance classes in accordance with ISO 2768-1 and ISO 2768-2.

ISO 1641 consists of the following parts, under the general title *End mills and slot drills*:

- *Part 1: Milling cutters with cylindrical shanks*
- *Part 2: Dimensions and designation of milling cutters with Morse taper shanks*
- *Part 3: Dimensions and designation of milling cutters with 7/24 taper shanks*